



Dart Aerospace Ltd.
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Canada

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D412-775-011
Job Sheet 181274



Part No: D412-775-011

Job Qty: 4 ea

Part Name: Door Sill Protective Trim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/3/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 08-12-10 new issue DD verified by:ec

Ship Via:

DAS
10
9-89
Chg001

DAS
21
9-89

see attachment

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		JUL 31 2018 Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Stores/Pkg-1		
105	Packaging	4 pcs	8/3/18	8/3/18	0.00	0.00	Packaging1-5	DAS 6	SEP 13 2018
110	QC	4 pcs	8/3/18	8/3/18	0.00	0.00	QC4	9-89	DAS 21
115	DC	4 pcs	8/3/18	8/3/18	0.00	0.00	DC	9-89	SEP 13 2018
120	Packaging	4 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3-2	9-89	SEP 13 2018
130	QC21-FG	4 Ea	8/3/18	8/3/18	0.00	0.00	QC21	9-89	SEP 13 2018

Part Op 115 - Photocopy bluefile & type labels per PPP D412-775-011 CHG001
Descriptions: 120 - Identify and pack for shipping as per PPP D412-775-011 Location : FG028

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3602-1	Angle	8 Ea (2 ea)	90-Start up Operation	F146276x1 5099772

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3602-1	8	1	0

Part Specifications

Specifications could not be found.



Container No: S109784



Part: D412-775-011

Job No: 181274

Serial No/Batch: S109784

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH08-53 Issue 1 of 1 FAA STC SR026921

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Plex 7/24/18 11:12 AM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
DART AEROSPACE				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Change Record

Part Number D412-775-011
Description DOOR SW. PROTECTIVE TRIM

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